PATENT ABSTRACTS OF JAPAN

(11) Publication number: 60171503 A

(43) Date of publication of application: 05.09.85

(51) Int. CI

G05B 13/02

(21) Application number: 59027934

(22) Date of filing: 15.02.84

(71) Applicant:

KOBE STEEL LTD

(72) Inventor:

SHIMIZU KATSUHIKO

(54) AUTOMATIC GAIN CONTROL SYSTEM

(57) Abstract:

PURPOSE: To avoid an inconvenient state where the control is turned into oscillations or the control accuracy is reduced, by controlling the loop gain within a fixed range by making use of a fact that the steady error is adversely proportional to the loop gain in a constant speed control system.

CONSTITUTION: The speed of a controlled system is calculated within a certain control section, and the deviation is calculated between the target value and the

reproduction value within the control section. Then the loop gain K_k is calculated within the control section from the obtained speed and deviation, and the maximum value KMAX of the gain K_k . Then the actual loop gain KI is changed by the value KMAX. In other words, K_I=R/eSS is satisfied, where R means the target position data and eSS is the steady error. Then it is always checked by using said equation whether or not the gain KI is kept within a certain range. If the gain KI gets out of said range, the gain is controlled within a certain range.

COPYRIGHT: (C)1985, JPO& Japio